

CELL :-	CELL NAME:-	MACHINE / STAGE :-	OPERATION :-
<b>KAIZEN THEME :-</b> Out flow of media to be controlled		<b>IDEA :-</b> Flip Cylinder stroke length to be controlled.	

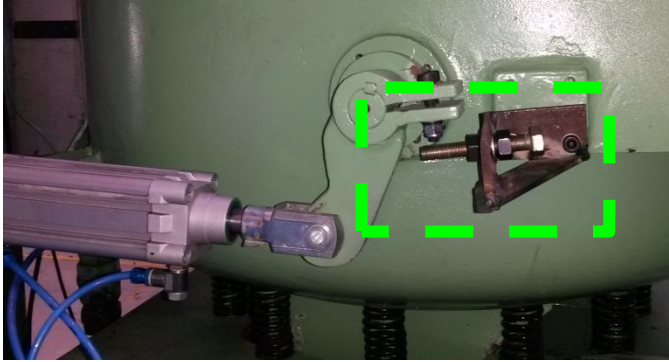
**WIDELY/DEEPLY:-**

**PROBLEM / PRESENT STATUS :-** Out flowing of media along with the rotor while flip 'ON' due to the more angle of flip.



**BEFORE**

**COUNTERMEASURE:-** Provided a adjustable stopper to reduce the stroke of cylinder so that flip angle reduced it impacts to control the out flow of media.



**AFTER**

<b>BENCHMARK</b>	0 No.
<b>TARGET</b>	0 No.
<b>KAIZEN START</b>	15.04.2015
<b>KAIZEN FINISH</b>	15.04.2015
<b>TEAM MEMBERS :-</b>	
Pavan, dinesh	
Manjunath P	
<b>BENEFITS :-</b>	
1. Out flow of media controlled.	
2. Operator fatigue reduced in term of separating the media from bin.	
<b>KAIZEN SUSTENANCE</b>	

**Why1:-** Provided a adjustable stopper to cylinder.

**Why2:-** Medias are coming out along with rotors

**Why3:-** Flip angle is more.

**Why4:-** No control of cylinder stroke length which is rotating flip.


**ROOT CAUSE :-** No control Stroke

**REGISTRATION NO. & DATE :** #624, 15.04.15


**REGISTERED BY :-** Dinesha.M

**MANAGER'S SIGN :-**

**RESULT :-**



Operator fatigue



Moral improved

Before
After

<b>WHAT TO DO. Irreversible kaizen</b>				
<b>HOW TO DO:</b>				
<b>FREQUENCY</b>				
<b>COST INCURRED</b>				
MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS		
250		250		
<b>HORIZONTAL DEPLOYMENT</b>				
SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
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